# DELIVERING THE HOLISTIC URBAN BEEKEEPING EXPERIENCE



pairing an easy-to-assemble urban beehive with beekeeping tips & education tools and a virtual beekeeping community.

# COLONY COLLAPSE in the past 50 years the domesticated honey bee population has dropped 50% human population has increased by 26% in 25 years NUTRITION PARASITES STRESS **PESTICIDES**

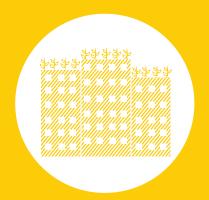
Varroa mites and other mites hurt bees.
Bees at their healthiest can take care of the infestation.

Demanding honey adds stress, pesticides also adds stress, as well as poor environment. Pesticides, especially in rural areas, are killing bees and destroying hives. Its the main contributor to colony collapse.

As crop variety is knocked out, bees are losing their sources of food and nutrition in their rural homes.

The food system industrializes to meet population growth with pesticides and GMOs, which in affect is large cause to colony collapse, the large drop in honey bee population.

### BEES NEED HEALTHY ENVIRONMENTS







URBAN GARDENS

NO PESTICIDES

LITTLE STRESS

As urban gardening and farming grows, and food variety in rural areas becomes less, there is much more opportunity for bees to find healthy food sources.

The intense pesticides used in rural farm fields, isn't used in urban areas, bees won't be killed or become ill from it.

Hobby beekeeping allows the beekeeper to give more focus and care to each hive. There is also less demand on acquiring honey for sales, so enough honey is left for bees to feed on over winter.

# BEEKEEPERS GAIN BENEFITS AT MULTIPLE LEVELS



### HONFY

Honey has so many health benefits not to mention its a delicious treat, with your own hive you have your own honey and some to share.



### POLLINATION

Bees are nature's most efficient pollinators. Having a hive will help your garden succeed to its best ability.



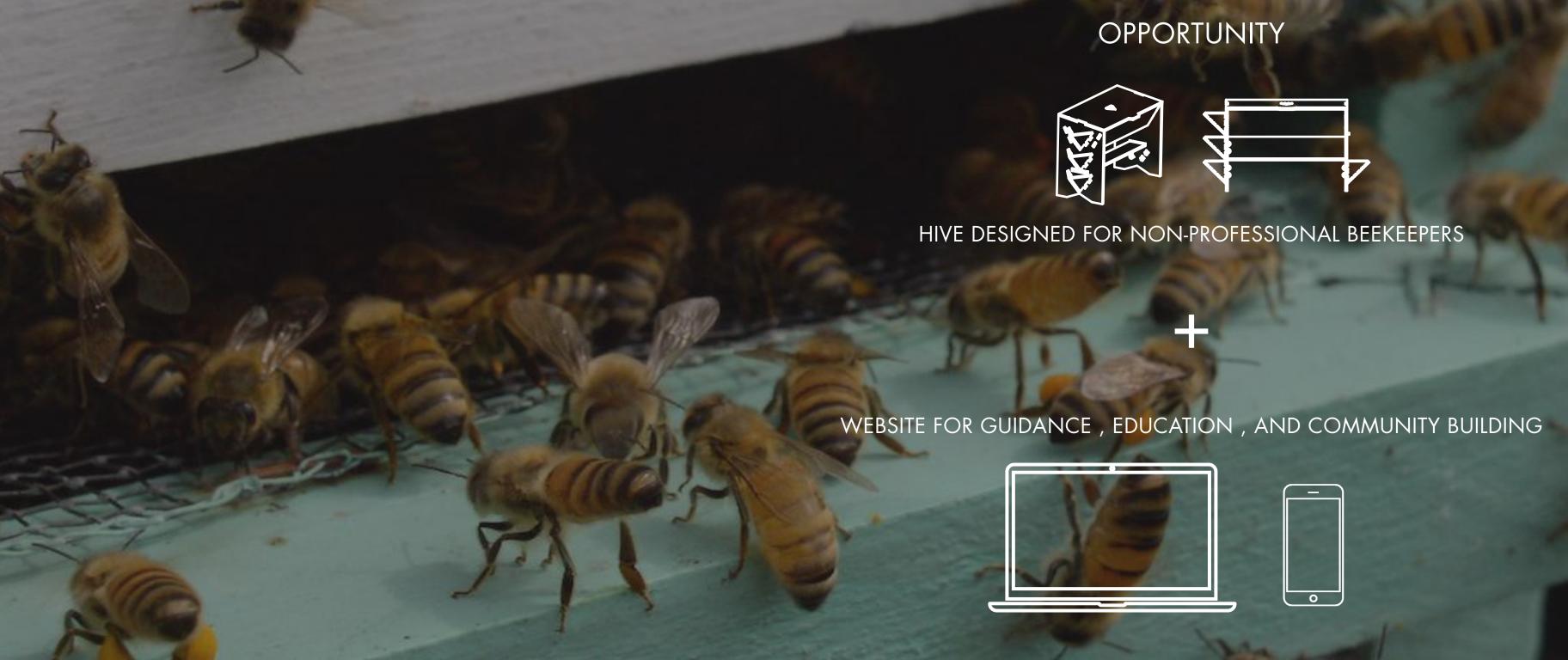
#### HEALTH

Eating native raw honey can reduce seasonal allergies, it delivers small amounts of allergens, creating immunity.
Honey contains a variety of minerals, vitamins, antioxidants, and more. Lastly Beekeeping brings you outside and connected to the environment.

### BEEKEEPING IS OVERWHELMING



Current books and blogs are **overwhelming**, nothing is straight forward, and existing beehives are sold with **no guiding resource**.



# UNDERSTANDING BEEHIVES

The following research was conducted to gain a better understanding of the varieties of beehives and methods of beekeeping. This was done in order to find a direction that would meet design goals.



TOP BAR HIVE



WHICH STYLE OF HIVE TO CHOOSE

WARRE HIVE



LANGSTROTH HIVE

# WHICH STYLE OF HIVE TO CHOOSE



### HIVE DIRECTION



TOP BAR HIVE

"A top-bar hive is a single-story frameless beehive in which the comb hangs from removable bars." - wikipedia

### BENCHMARKING

### BEE SMART TECH

# BEE SMART TECHNOLOGIES

### OPEN SOURCE

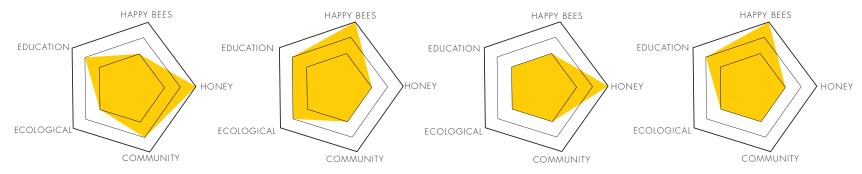


### FLOW HIVE



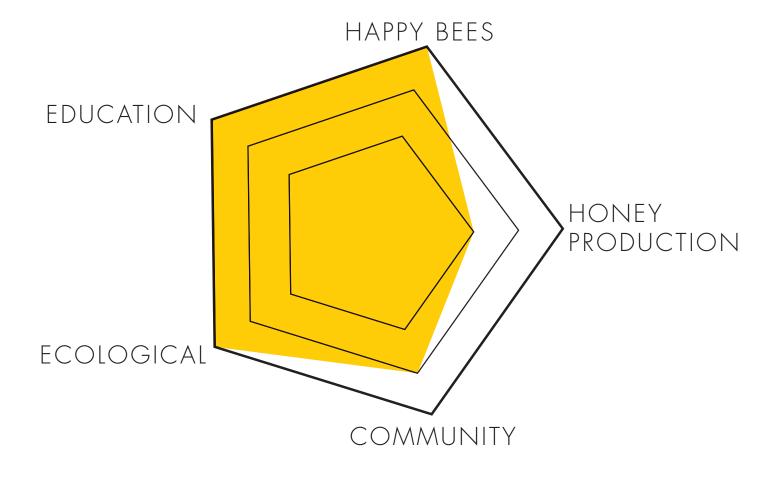






- Uses a sensor to track hive temperature / humidity, honey production, and hive location.
- focuses on sensor and less on improving the actual hive or innovative accesories.
- Open source CNC design with no database to fins a place to actually mill design.
- No education on starting up the actual hive.
- Too small, will cause swarming from bees being too cramped.
- Goes against natural bee "living", bees fill in pre-designed comb, which is unhealthy.
- Comb is completely "broken up" for honey to flow out while - Doe bees are still inside hive & doesn't bees. recognize preserving honey for bees over winter. - No
- Extremely expensive shipping.
  - Doesn't consider feeding the bees.
  - No innovative accessories.

### COMB HIVE MOTIVATONS



HAPPY BEES: Creating an environment most natural to the bees, such as enough room and natural comb.

EDUCATION: Starting a new hive is overwhelming & discouraging, when buying a hive there should be new beekeeping guidance.

ECOLOGICAL: Ecological for bees by creating most natural environment, also hive's affect on environment (wood, shipping, etc.).

COMMUNITY: Creating a community but also connecting new beekeepers to existing communities nearby.

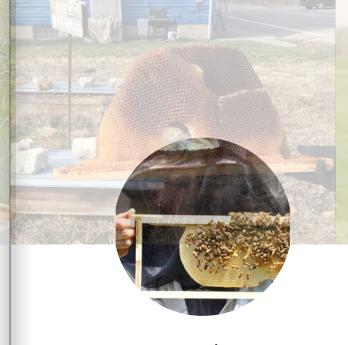
HONEY PRODUCTION: If you have a healthy and happy hive, honey will be the outcome.



Jordan Whitney
Past Chicago suburban
beekeeper
2 hives 2 years

Cody Harrison
Cincinnati urban beekeeper
1 hive 1 year

Kyle Gati
Chicago urban beekeeper
8 hives 4.5 years



Liz Tilton
Cincinnati urban &
suburban beekeeper
80 hives > years



Virginia Russel
Cincinnati urban/suburban
beekeeper
3 hives > years



Gene Kritsky
Cincinnati urban/suburban
beekeeper
6 hives 20 > years

"Bees are endearing & smart... more people should know that... bees don't want to sting you, they just want to be happy."

"Starting a hive was overwhelming and could have been discouraging if I hadn't found a community of beekeepers to help."

"There's so many different philosophies and everyone has different answers... its confusing... I would have liked one set of rules to start with and then go from there."

"Top bar hives are the best, honey will be an outcome if bees are happy and the hive is self-sustaining." "Starting your hive and purchasing tools from the sites is hard for a "hobby" beekeeper, the sites and hives are designed for professionals"

"Ventilation is important, looking at different roofs and ways to integrate it will help a hive."



### DESIGN PRINCIPLES

### EDUCATION

Educate beginner beekeeepers on the WHY and HOW of beekeeping. With one set of clear instructions, we avoid conflicting advice to simplify and increase confidense

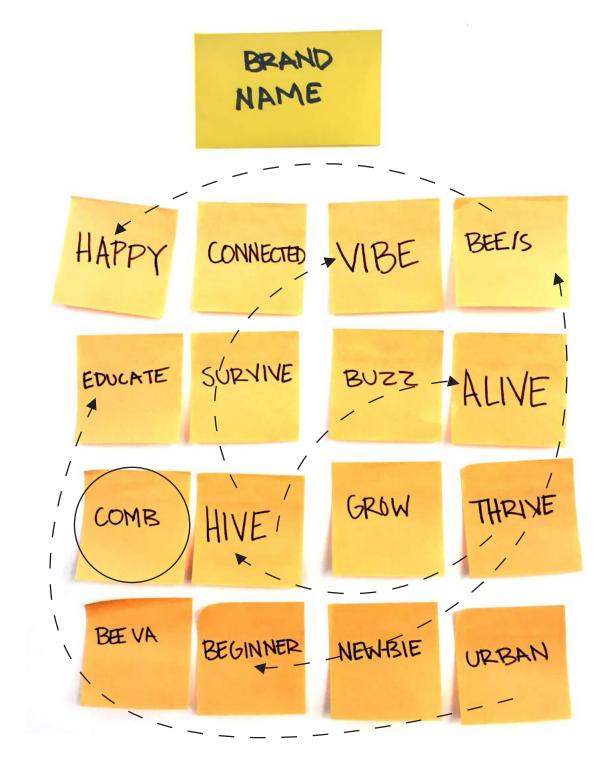
### COMMUNITY

Bees build a successful hive by working together as a community. COMB hive builds succesful beekeepers by connecting them to nearby communities.

In addition to using technology to enable COMB hive beekeepers to connect to eachother.

### ACCESSIBILITY TO HOLISTIC EXPERIENCE

COMB Hive uses CNC routing machinery to create the pieces for you to build at home. COMB connects you to local CNC machining locations and is easy to assemble



# WHY COMB? COMB IS...

COMB is the building block for bee communities & the foundation for a successful hive.

COMB is the building block for new beekeepers, a foundation of education and confidence.

COMB is the community for other COMB beekeepers to connect & share tips, questions, and experiences.

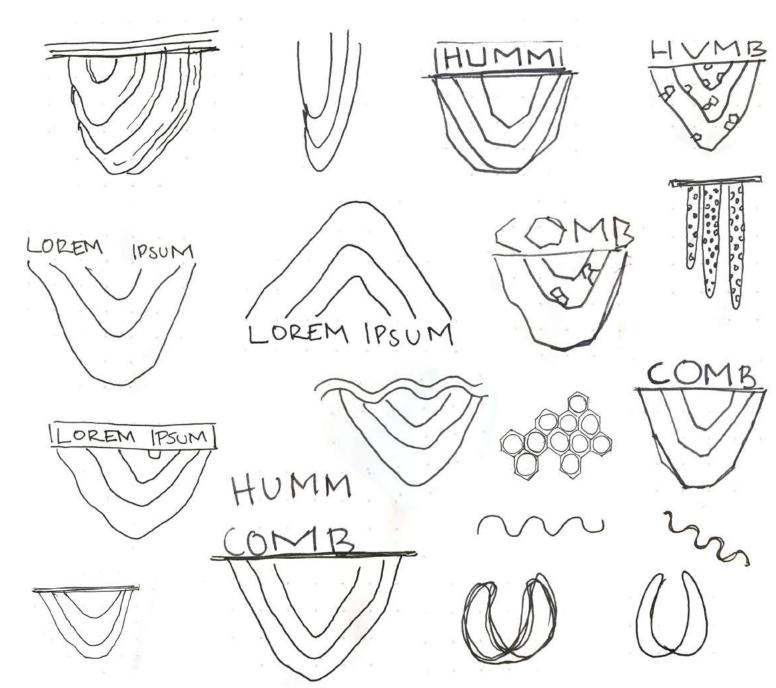




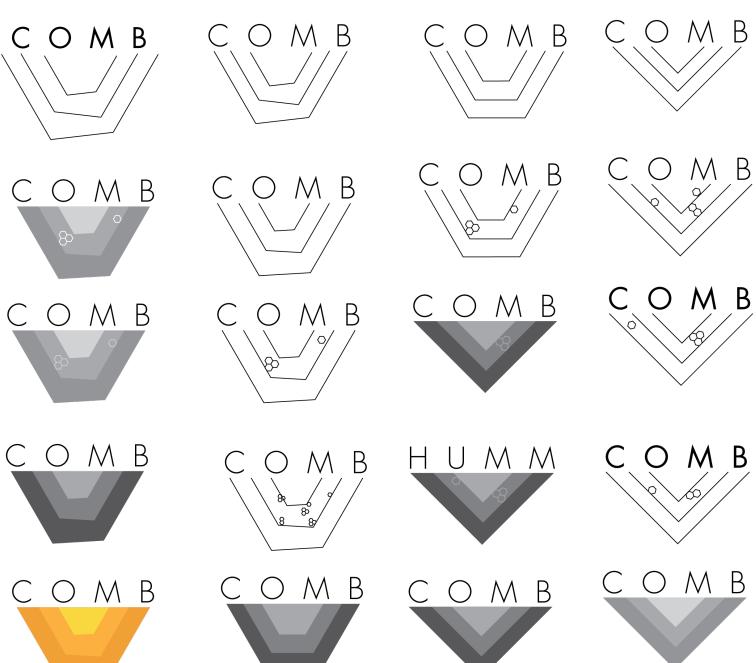




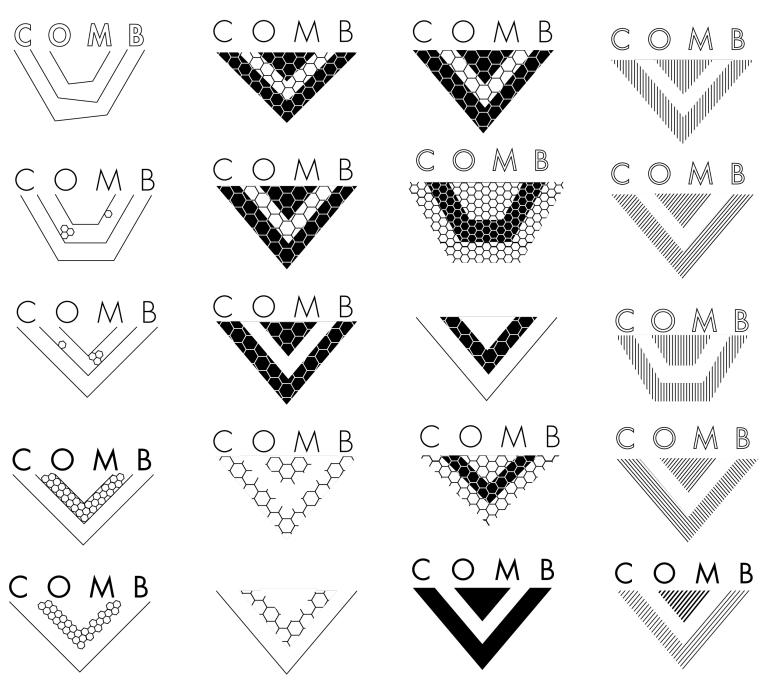
# INITIAL CONCEPTING



### BRAND



### DEVELOPMENT





### **BRAND STATEMENT**

COMB HIVE ensures a confident beginning to becoming a beekeeper.

We believe in ensuring a self sustaining hive by providing a natural "free" comb to prevent disease and encourage the natural habits of bees. Happy Bees for a Happy Beekeeper.

COMB stands for the natural comb that the bees build but also stands for the growth in beekeeping in urban areas.

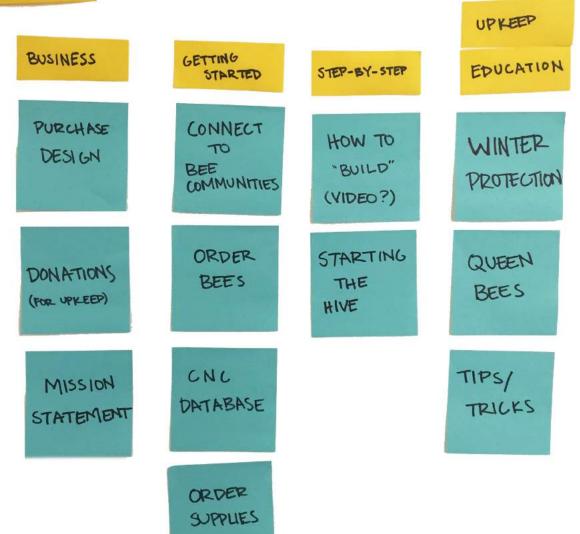
Just as the bees slowly build their comb to create an ecosystem, COMB encourages the growth of beekeeping, one backyard or rooftop at a time. COMB stands for communities and connections it helps create.

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### DIGITAL DESIGN TASKS

The website sells COMB HIVE to the potential new beekeeper by introducing its benefits, creating connections to communities, and guiding and encouraging the visitor in beekeeping. The website should introduce beekeeping with excitement and foster confidence.

WEBSITE DESIGN GOALS



28

TO LEAD TO "RULES"

(WHEREDO YOU LINE ETC. )

# USER

## TASKS



WEBSITE

BUILDING BEEHIVE INSRUCTIONS

> BEEHIVE FEATURES

BEEKEEPING SUPPLIES (W/LINKS) BEE EDUCATION/ "KNOW YOUR HIVE" TRACK TOPBARS OF HONEY

BEEKEEPING (OMMUNITIES) (STATES, CITIES)

PURCHASE HIVE

TIPS &

TRACK SUGAR WATER FEEDINGS

DIGITAL COMMUNITIES

FEEDING BEES CNC MILLING

WINTERING

Вотн

KEY

APP

### SITE

# MAP

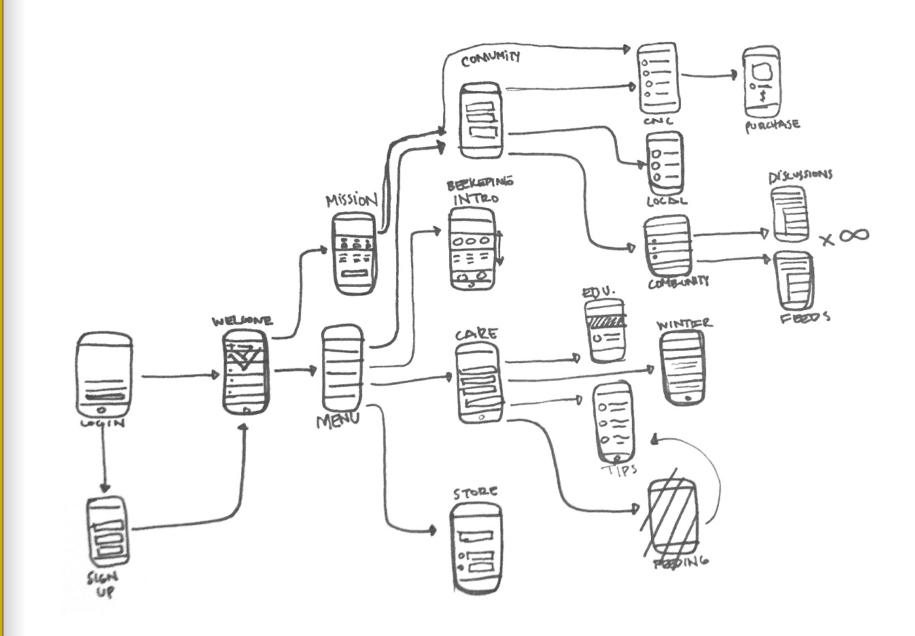
### HOME PAGE

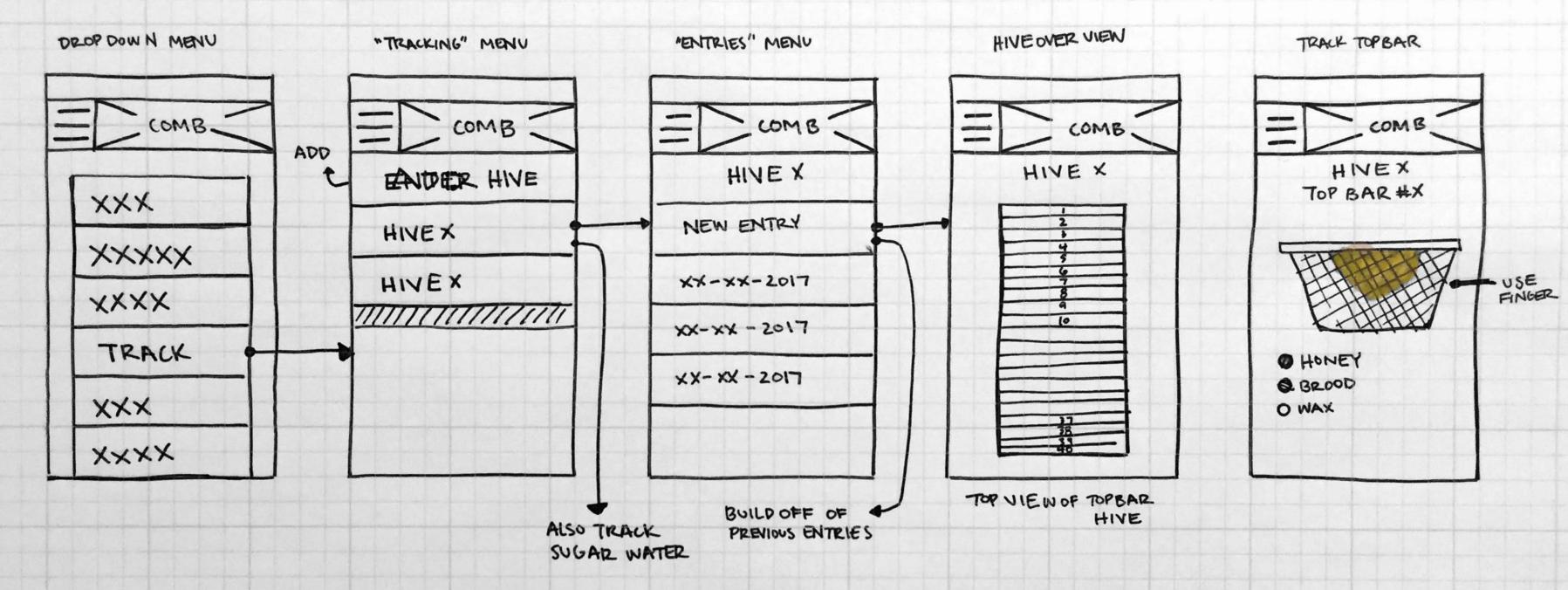
WHY BEEKEEPING -GETTING STARTED COMB BRAND MISSION STATEMENT URBAN GARDENING r - CONSTRUCTION - Buy wood - Counter movement to food WHY COMB - Mill wood (link) industrialization - "IKEA" Instructions - Easy to build - Beginner friendly HONFY - Exploded view - Educational - Sustainable HEALTH BENEFITS r - FEATURES - Community - Beekeeping Success INTERVIEWS/VALIDATION COLONY COLLAPSE - Bonus CNC MILLED DESIGN URBAN BENEFITS TO BEES -- BEEKEEPING SUPPLIES -Description and links for purchasing

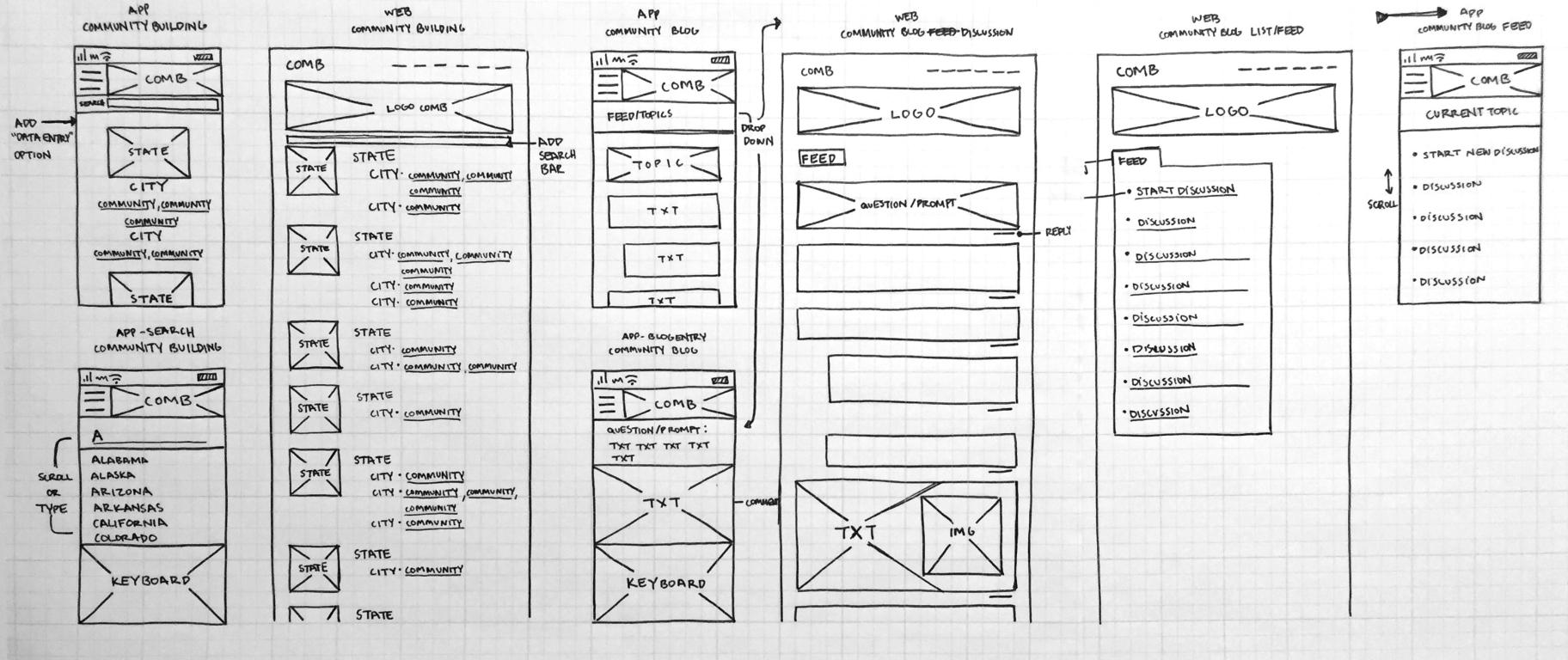


# INFORMATION ARCHITECTURE

Encompasses the workflow and wireframes to plan how the user navigates through all the information COMB has to share.







# DESIGN

# Palette & Icons









# Typography

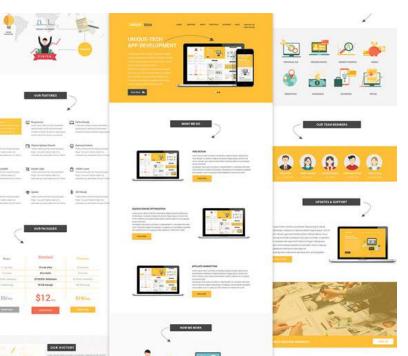
FUTURA STD BOOK
CAPSLOCK TITLES
Futura Std Light

# FUTURA STD BOOK CAPSLOCK TITLES

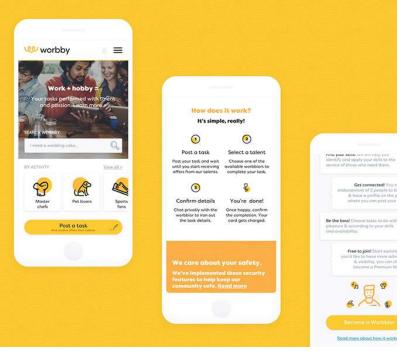
Futura Std Light Text Block

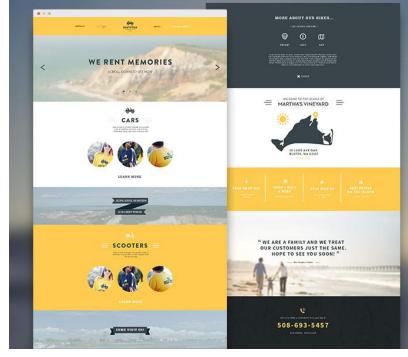
# Inspiration





# GUIDE

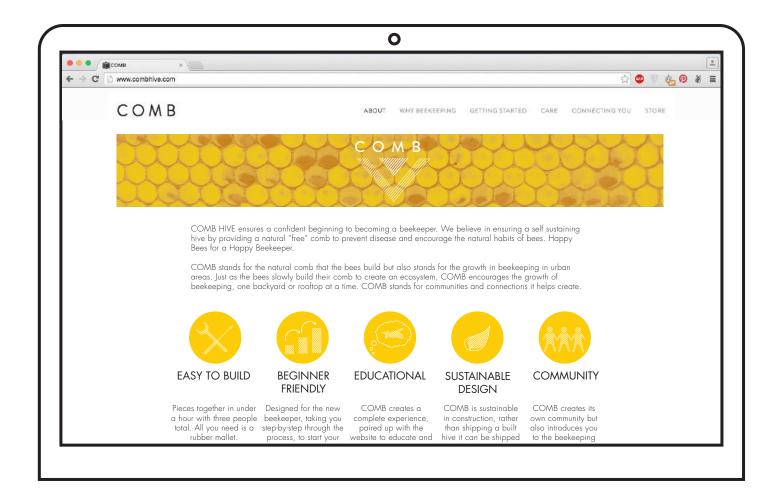








### COMB BRAND





COMB HIVE ensures a confident beginning to becoming a beekeeper. We believe in ensuring a self sustaining hive by providing a natural "free" comb to prevent disease and encourage the natural habits of bees. Happy

COMB stands for the natural comb that the bees build but also stands for the growth in beekeeping in urban areas. Just as the bees slowly build their comb to create an ecosystem, COMB encourages the growth of beekeeping, one backyard or rooftop at a time. COMB stands for communities and connections it helps create





FRIENDLY



EDUCATIONAL







COMMUNITY

DESIGN

process, to start your website to educate and hive it can be shipped to the beekeeping hive with confidence. guide you in caring for flat packed or milled in communities your city. COMB is also desiged to be selfsustaining, with natural comb and designed for bee survival.

Pieces together in under Designed for the new COMB creates a COMB is sustainable COMB creates its a hour with three people beekeeper, taking you complete experience, in construction, rather own community but total. All you need is a step-by-step through the paired up with the than shipping a built also introduces you

#### DESIGNED AROUND REAL BEEKEEPERS' EXPERIENCES

your bees.







CODY HARRISON

"I am passionate for Top Bar Hives, it allows the bees to build their most natural combs But for urban beekeeping you need to efficiently feed

LIZ TILTON

"Everything is sold and designed for professional beekeepers. When I began, it was so confusing, I didn't know what was right."

"I started beekeeping because I wanted to learn CNC-milling. But when starting beekeeping.







#### PURCHASE DESIGN

Purchase computer geometry for just \$15. This geometry can be used again and again to mill as many hives you desire.

#### 2. MILL HIVE

Design must be programmed per CNC machine and then milled out of 2 sheets of 3/4" plywood. CNC machinina database is available to find a CNC Mill near you.

#### 3. HIVE "SNAPS" TOGETHER

Pieces together in under a hour with three people total. All you need is a rubber mallet

### COMB BRAND

"HOME PAGE" welcomes the user and explains what COMB stands for as a brand and promises its clients.

#### WHY COMB -

"EASY TO BUILD" "BEGINNER FREINDLY" "EDUCTIONAL" SUSTAINABLE DESIGN" "COMMUNITY"

### DESIGNED AROUND REAL BEEKEEPERS' EXPERIENCES

#### CNC MILLED DESIGN -

- "1. PURCHASE DESIGN"
- "2. MILL HIVE"
- "3. HIVE 'SNAPS' TOGETHER"

WHY BEEKEEPING



"WHY BEEKEEPING" expresses the importance as well as the benefits of urban beekeeping.

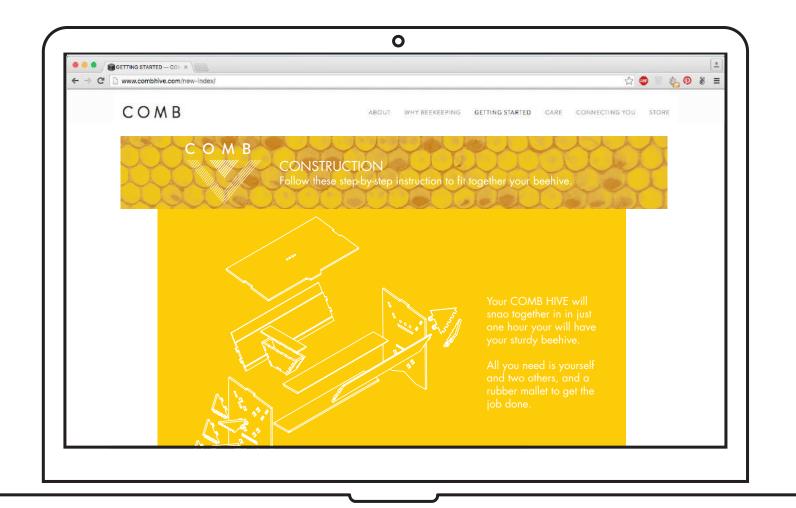
Colony Collapse - bee population has dropped 50% in 50 years as human population grows

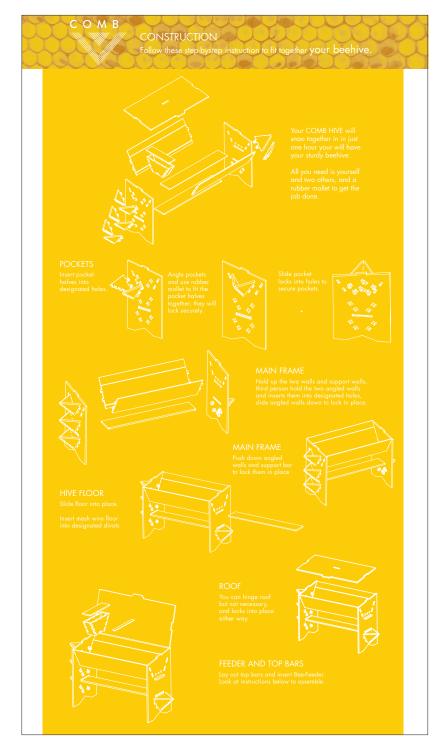
BENEFITS TO BEEKEEPER - Honey, Pollination, Health Benefits

BENEFITS TO BEES - Urban Gardens, No Pesticides, No Stress

# GETTING STARTED

#### CONSTRUCTION





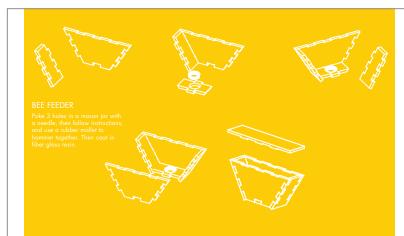
# GETTING STARTED CONSTRUCTION

"CONSTRUCTION" helps the COMB HIVE purchaser assemble their hive.

POCKETS - Pockets insert into side walls first.

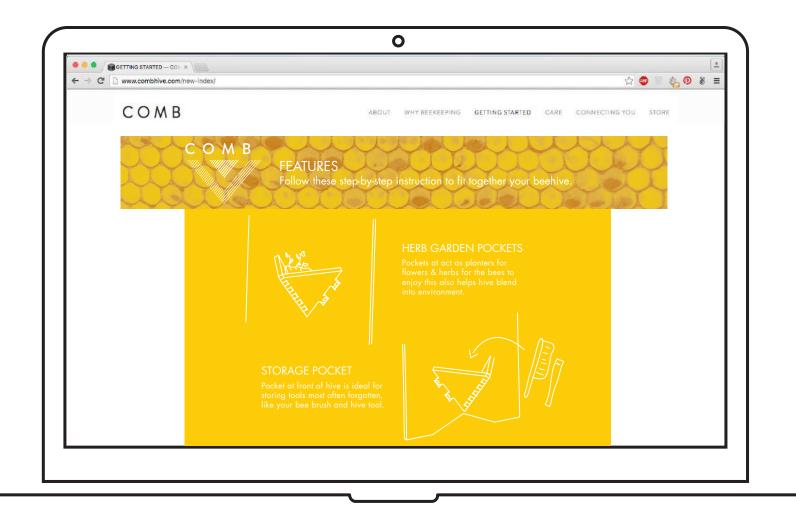
MAIN FRAME - Slide angled side walls and support bars into the main walls and push down to lock

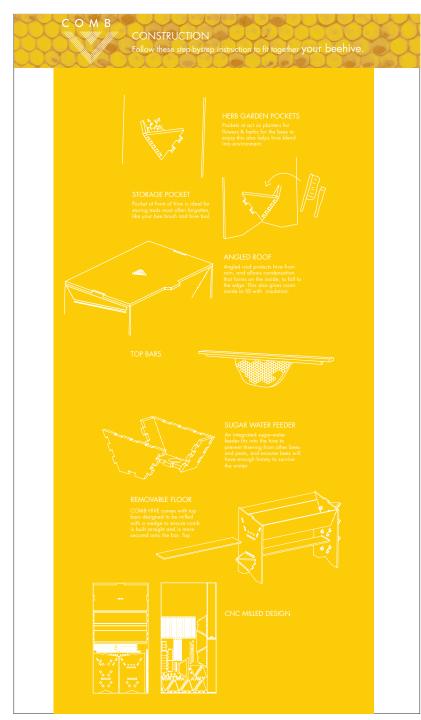
BEE FEEDER - Insert a mason jar lid with three holes poked into it, to drip the sugar water



### GETTING STARTED

#### FEATURES





# GETTING STARTED FEATURES

"FEATURES" shows off the benefits and unique qualities of the COMB HIVE

POCKETS - Pockets store tools and plant

ROOF - Roof is angled for weather protection

TOP BARS - Top Bars encourage natural and healthy honey comb

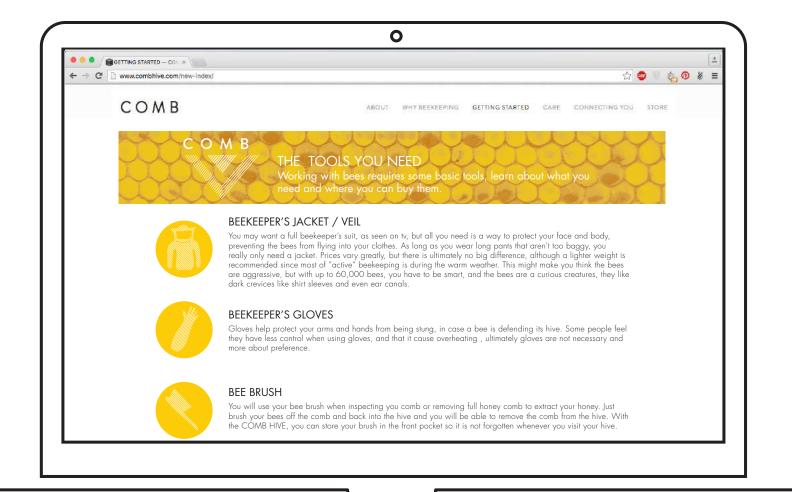
BEE FEEDER - Feeder is integrated to fit in the hive and help bees survive the winter

REMOVABLE FLOOR - Floor slides out to allow for ventilation in hot weather

CNC MILLED DESIGN - Designed to be milled out of wood for easy assembly and fabrication

### GETTING STARTED

#### BEEKEEPING SUPPLIES



### GETTING STARTED

#### BEEKEEPING SUPPLIES



"BEEKEEPING SUPPLIES" educates the new beekeeper on what tools they will need with links on were to buy them.

BEEKEEPER'S JACKET / VEIL - You need to protect yourself, even though bees don't want to sting you, there's a chance they could fly into your shirt and accidentally sting you.

BEEKEEPER'S GLOVES - Some people like to where gloves to protect there hands when dealing with the hive.

BEE BRUSH - A brush is used to brush bees off the honeycomb when inspecting or collecting honeycomb.

HIVE TOOL - Helps lift top bars and scrape propolis.

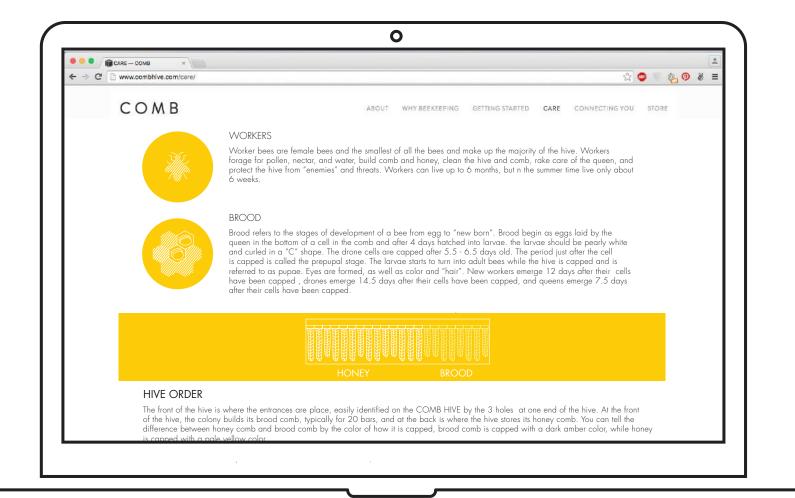
BEE HIVE SMOKER - Smoke the hive to relax the bees before inspection.

STARTER KITS - You can buy some tools together.

POLLEN PATTIES - Bees need extra nourishment when first introduced to the hive, pollen patties have protein and are good to have when starting a hive.

#### CARE

#### KNOW YOUR HIVE



#### GET TO KNOW YOUR HIVE





Drones are the male bees of the hive, ad are have the largest heads within the entire colony. Their function in life is to fertilize the Queen to keep the colony growing. Drones become sexually mature, a week after emerging from their cells, and die immediately after mating, thought it might take time until they actually mate wit the queen.



Worker bees are female bees and the smallest of all the bees and make up the majority of the hive. Workers forage for pollen, nectar, and water, build comb and honey, clean the hive and comb, rake care of the queen, and protect the hive from "enemies and threats. Workers can live up to 6 months, but n the summer time live only about 6 weeks.



Brood refers to the stages of development of a bee from egg to "new born". Brood begin as eggs laid by the queen in the bottom of a cell in the comb and after 4 days hatched into larvae, the larvae should be pearly white and curled in a "C" shape. The drone cells are capped after 5.5 - 6.5 days old. The period just after the cell is capped is called the prepupal stage. The larvae starts to turn into adult bees while the hive is capped and is referred to as puppe. Eyes are formed, asw ell as color and "hair". New workers emerge 12 days after their cells have been capped, drones emerge 14.5 days after their cells have been capped, and gueens emerge 7.5 days after their cells have been capped.



#### HIVE ORDER

The front of the hive is where the entrances are place, easily identified on the COMB HIVE by the 3 holes at one end of the hive. At the front of the hive, the colony builds its broad comb, typically for 20 bars, and at the back is where the hive stores its honey comb. You can tell the difference between honey comb and broad comb by the color of how it is capped, broad comb is capped with a dark amber color, while honey is capped with a pale yellow color.



You will start seeing a red or brown resin around the hive, between the bars and sealing any cracks in your hive, that is propolis. It's extremely strong and sticky and is often referred to as "bee glue", which is why you will need a tool to lift your top bars... they will get stuck down and attached to other bars with propolis. There are many benefits and uses of propolis if you decide to harvest it.



#### BEE DANCES

Worker bees "dance" to communicate to each other, which is just one of the amazing social behaviors f bees.

There is the Round dance for if there is food source 25-100 meters away from the hive or closer. The round dance doesn't point the bees in any direction of the food source, but bees watching the round dance can small the flower left over on the bee.

There is the Waggle Dance for food sources over 100 meters away. The waggle dance includes information of the direction of the food source as well as the energy it will take to get there. For example a bee may dance 8-9 "rounds" in 15 seconds to indicate a food source 200 meters away, where as 4-5 "rounds" is for a food source 1000 meters away, The bee indicates the direction of the food by the way she faces during the portion of the dance when she waggles.

Bees can fly up to seven miles for their food sources, but after fours miles of travel distance, often bees get lost or too weak to return to



Swarming takes place when the queen bee leaves the colony with a large group of worker bees, about 60%. There are three main reasons for swarming: congestion - there are too many bees in the hive and no cells for the queen to lay eggs in. heat - when the hive is overheating, bees will not want to stay inside the hive and may swarm away.

old aueen - an older queen's pheromone production reduces with age, the bees sense a lack of aueen pheromone in their food exchange and the swarming impulse is triggered. You will notice brood cells that look like peanuts where new queen bees eggs have been laid and all other broad cells have been capped, at this point you should contact your beekeeping community for a new queen bee and guidance in preventing the swarm from leaving the hive.

#### CARF

#### KNOW YOUR HIVE

"KNOW YOUR HIVE" educates the new beekeeper on what goes on inside the hive and more about bees and how they work as a colony

BEES - There are three differnt types of bees in a colony, the Queen, the Drones, and the Worker bees. There is also the brood, the larvae before they become bees.

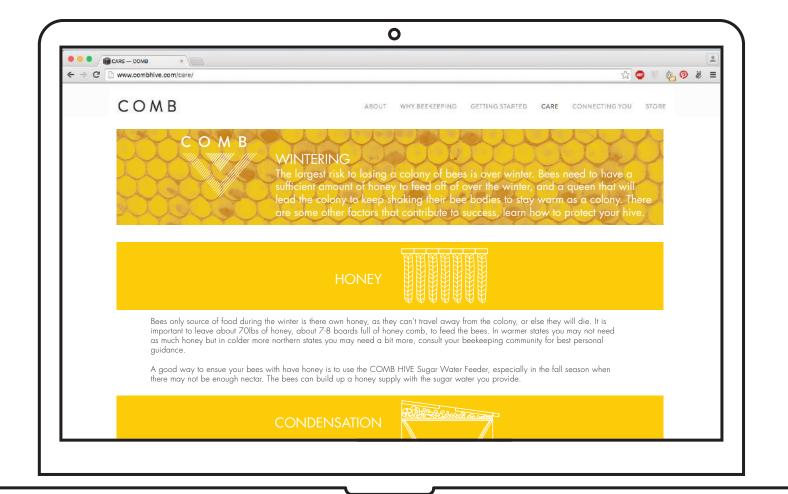
HIVE ORDER - At the front of the hive lives the Queen, where she plants the eggs in comb (brood), and in the back the bees make and store the honey.

BEE DANCES - Bees communicate through "dancing"

SWARMING - Bees will swarm and fly away from the hive if the hive is too small, if it is too hot, or if the queen is too old

### CARE

#### WINTERING



#### CARE

#### WINTERING



"WINTERING" educates the new beekeeper on how to take care of your bees over winter, as that us the time most likely for colonies to die..

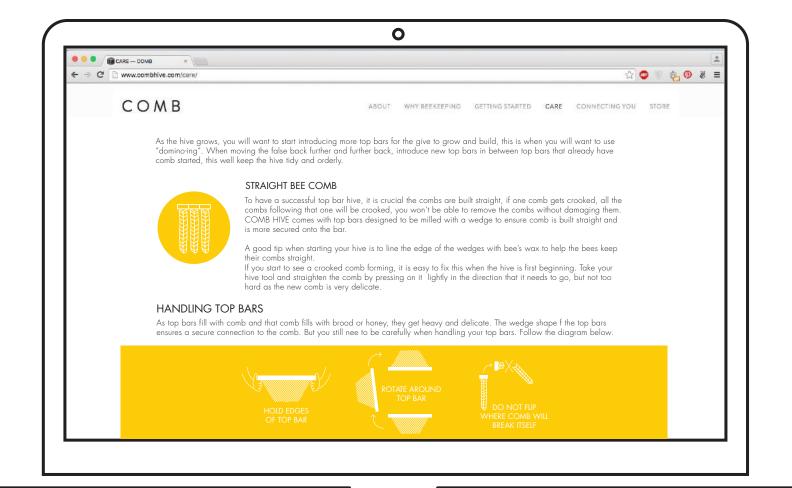
HONEY - Bees need to eat over winter, and that is what honey is for, don't harvest all of the honey so they have enough stock to survive winter.

CONDENSATION - Condensation builds when the bees produce heat inside and it is freezing outside, if it falls and falls on the bees, it will kill them.

INSULATION - COMB HIVE comes with opportunity to add insulation for over winter.

### CARE

#### TIPS & TRICKS



COM B

TIPS & TRICKS TO BEE-ING A BEEKEEPER

There's no right way to bee keep, with 2 beekeepers, there will be three opinio but its good to start with one guiding set of rules and to grow and evolve as yo become a confident beekeeper. These tips and tricks will help get you started in the world of beekeeping with confidence.

#### WATER SOURCE



Bees need water to make their wax and comb, and just to drink in general, like any living creature, especially in the heat of the summer. When bees find a water source they stick with it so it is important to designate a water source for them early so they do not disturb your neighbors by using their pools or bee baths.

Bees look for a water source about 20 - 30 ft away, too close to their hive and they will feel it will have been contaminated from their own waste excrements.

A big concern is that bees can't swim and can easily drown! Whatever you use (a bucket, bird bath, or small pond), make sure it is filled with either rocks for a lot of landing space or filled with mulch which will float on the top and act as a landing pad



#### LOCATION - ROOF, BACKYARD, OR GARDEN

When starting a beehive, a big decision is where you will put it..

ROOF - If you have access to a rooftop, that is a great place to keep your beehive, especially if there is a garden up there as well, your garden will be extra successful and you can reap the benefits of a healthy garden and a healthy hive with lots of honey. Just remember wind is extra intense so high up so place your hive near an existing wall boundary to protect against and break the wind.

BACKYARD - If you have a backyard, you are ready for a hive, keep growing your garden with flowers and fruits and vegetables.

Jean consider your neighbors and talk to them before starting a hive. A helpful way to keep your hive in a back yard is placing it near of sence or tall wall, this will cause the bees flight path to be higher up and less likely to bather your neighbors, they might not even realize you have a hive, other than their flowers and gardens having great success.

GARDEN - If you don't have access to a roof or backyard, don't give up on having a beehive, there are so many urban garden's popping up all over your city, they would love to reap the benefits of your bees, while you reap the benefits of your honey. Contact your local beekeeping community (possibly listed on this site), to find out about potential locations to start your hive.



Bees create a lot of heat flying around inside their hive, especially in summer time when it is already so hot. When the hive is overheating, bees will not want to stay inside the hive and may swarm away. COMB HIVE has a removable floor board to increase ventilation and cool down a hive in the summer time, and a

crack at the back of the roof for more air flow. Just install some #8 mesh wire in the designated slots in the bottom of the hive (listed in HIVE ADD-ONS), and during the warm seasons, remove your floor and ventilate your hive.



#### DIVIDER BOARDS & DOMINOING

COMB HIVE comes with a divider board (sometimes referred to as false backs or follower boards), which looks like a top bard but then continues down to create a false-back to your top bar hive. When starting a hive you will want to place the divide board where the tenth bar would be. This focuses the bees in a smaller ares so they can focus on building up there hive from one end to the other, and building the hive in a tidy and orderly fashion.

As the hive grows, you will want to start introducing more top bars for the give to grow and build, this is when you will want to use "domino-ina". When moving the false back further and further back, introduce new top bars in between top bars that already have comb started, this well keep the hive tidy and orderly.



#### STRAIGHT BEE COMB

To have a successful top bar hive, it is crucial the combs are built straight, if one comb gets crooked, all the combs following that one will be crooked, you won't be able to remove the combs without damaging them. COMB HIVE comes with top bars designed to be milled with a wedge to ensure comb is built straight and is more secured onto the bar

A good tip when starting your hive is to line the edge of the wedges with bee's wax to help the bees keep their

If you start to see a crooked comb forming, it is easy to fix this when the hive is first beginning. Take your hive tool and straighten the comb by pressing on it lightly in the direction that it needs to go, but not too hard as the new comb is very delicate.

#### HANDLING TOP BARS

As top bars fill with comb and that comb fills with broad or honey, they get heavy and delicate. The wedge shape f the top bars ensures a secure connection to the comb. But you still nee to be carefull when handling your top bars. Follow the diagram below.







#### CARE

#### TIPS & TRICKS

"TIPS & TRICKS" educates the new beekeeper by sharing the basics to caring for your bees.

WATER SOURCE - Most people don't know that bees need water like any animal, learn how and where you should place a water source for your hive.

LOCATION - You can place your hive on a rooftop, or in a backyard or garden.

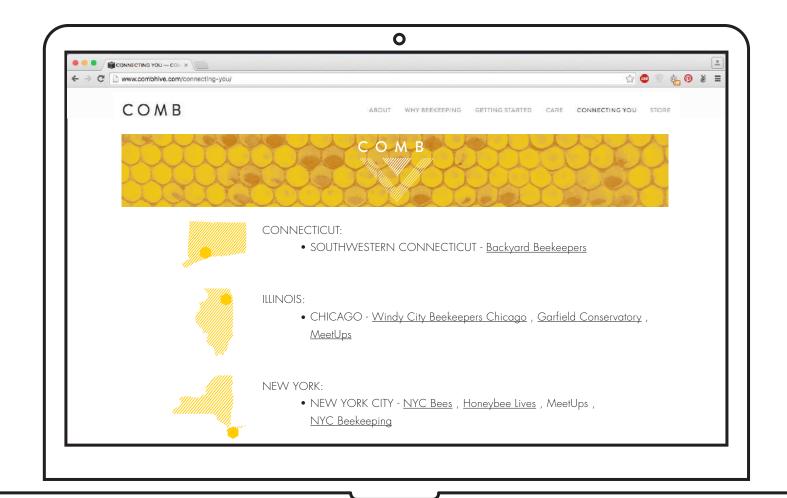
VENTILATION - Bees need ventilation, and COMB HIVE has a removable floor board for that reason.

DIVIDER BOARDS - When starting a hive you need a smaller space, COMB comes with a divider board to make the hive smaller initially

STRAIGHT BEE COMB - Honeycomb needs to be built striaght or the whole hive will be damaged.

HANDLING TOP BARS - Top Bars are delicate when filled with heavy honeycomb, and must be handled with care.

COMMUNITY



"CONNECTIONS" is about forging bonds between the new customer, communities, manufacturers, as well as COMB itself...

COMMUNITIES - Database connects you to beekeeping communities near

CNC MILLING - Database connects the new beekeeper to shops and facilities that can mill out the purchased COMB HIVE design.

CONTACT - Questions and comments are welcome by all, and additions to the "communities" and "cnc milling" databases are appreciated as well.





### CURRENT METHODS TO IMPROVE

### ROOF / PROTECTION

Roofs, need to protect from weather, while still allowing for ventilation, and a way to stay "locked" down in bad weather.









### WINTERING

It's important to add insulation and protect from condensation to help bees survive the winter, as well as a good stuck of honey.

### FEEDING

Current ways to feed either allow "thieving" (other bee colonies steal food resources), allow for bees to drown, or take up precious space for combs.









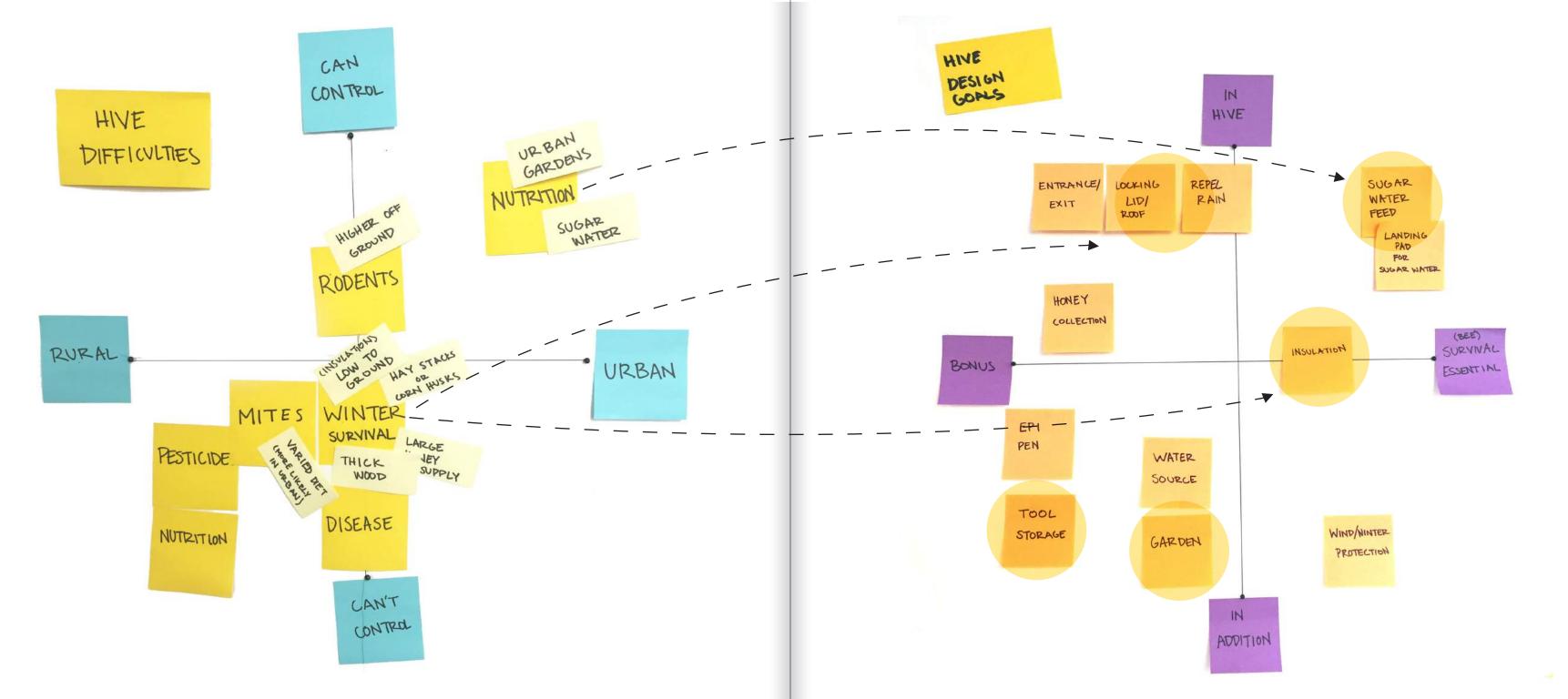
### STORAGE

Currently you need "storage for storage" so that all tools are not forgotten. How can storage be more efficient so tools are easily accessible.

# HIVE TOOLS

- 1 HIVE SMOKER relaxes bees for easier inspection
- 2 HIVE TOOL cuts /scrapes propolis and lifts up bars to inspect hive
- 3 BEE BRUSH brushes bees off of comb for easy inspection
- 4 UNCAPPING FORK pokes through capped comb to release honey







### DESIGN GOALS

### AESTHETICS / ENVIRONMENT

Interesting aesthetic that suits environmen garden / yard)

### INTEGRATED FEEDING SYSTEM

 Solve the issue not being able to efficiently feed bees in a top-bar hive, which is crucial for urban bees (not enough nectar in Autumn)

### EASY ASSEMBLY / ACCESS

- Create an easy sales tactic to make the hive easily available to others, as well as easily constructible. (avoid expensive and un-environmental shipping)

#### **WEATHER PROTECTION**

 Integrate solutions that will protect bees from rain, condensation, cold weather, and over-heating

### CNC MILLED DESIGN

### EASY ASSEMBLY / ACCESS

- Create an easy sales tactic to make the hive easily available to others, as well as easily constructible. (avoid expensive and un-environmental shipping)





CNC (Computer Numerical Controlled) Milling is performed through a machining process that uses cylindrical tool that follows a path designed on the computer



#### 1. PURCHASE DESIGN

Purchase computer geometry for just \$15.
This geometry can be used again and again to mill as many hives you desire.



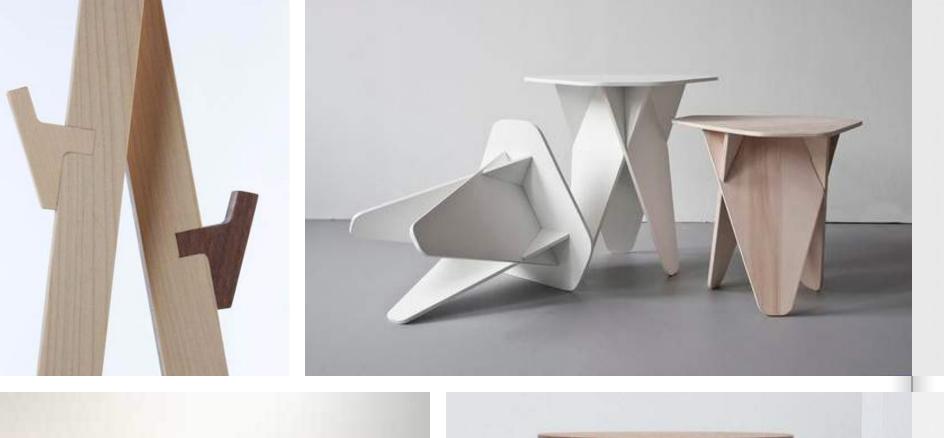
### 2. MILL HIVE

Design is programmed per CNC machine and milled out of 2 sheets of 3/4" plywood. CNC machining database helps find a CNC Mill near you.



3. HIVE "SNAPS" TOGETHER

Pieces together in under a hour with three people total. All you need is a rubber mallet.







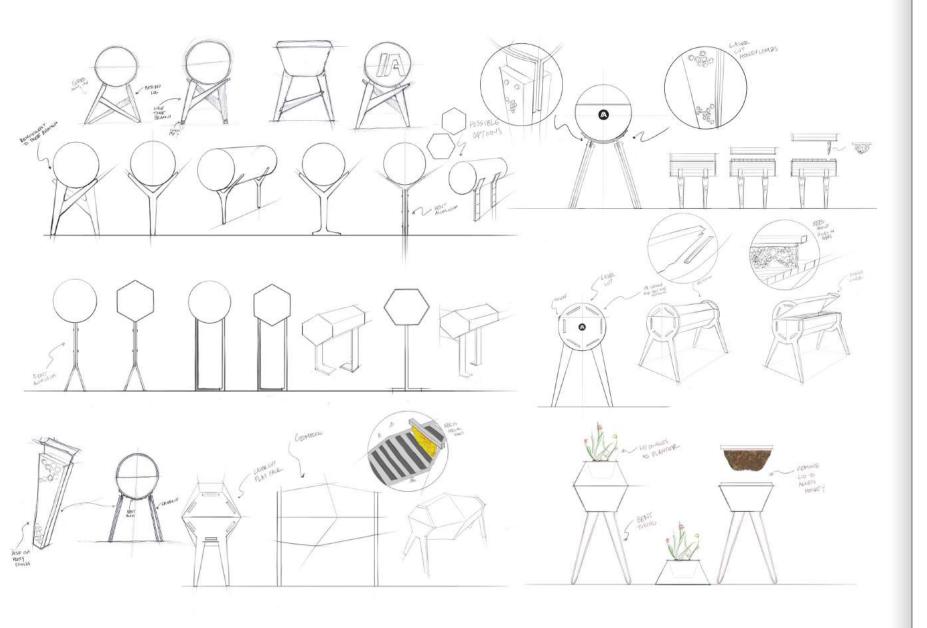








# CONCEPT DEVELOPMENT

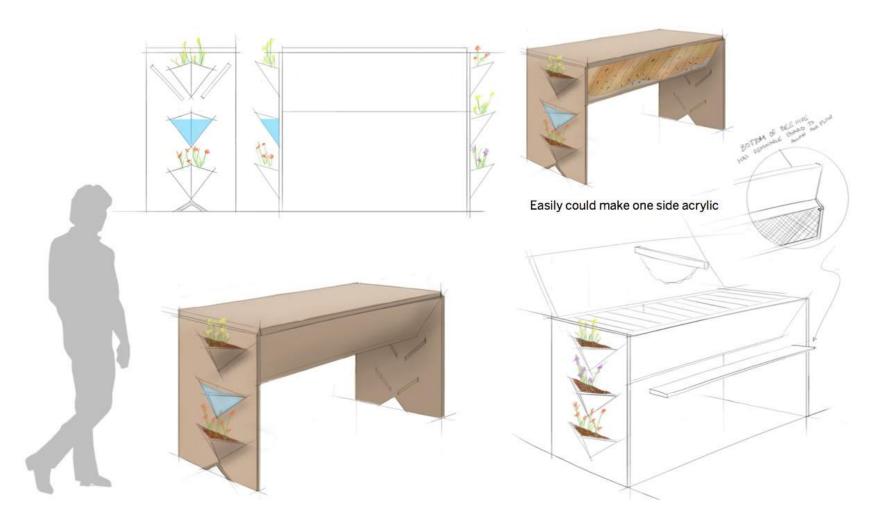


# FURTHER DEVELOPMENT





# DESIGN DIRECTION

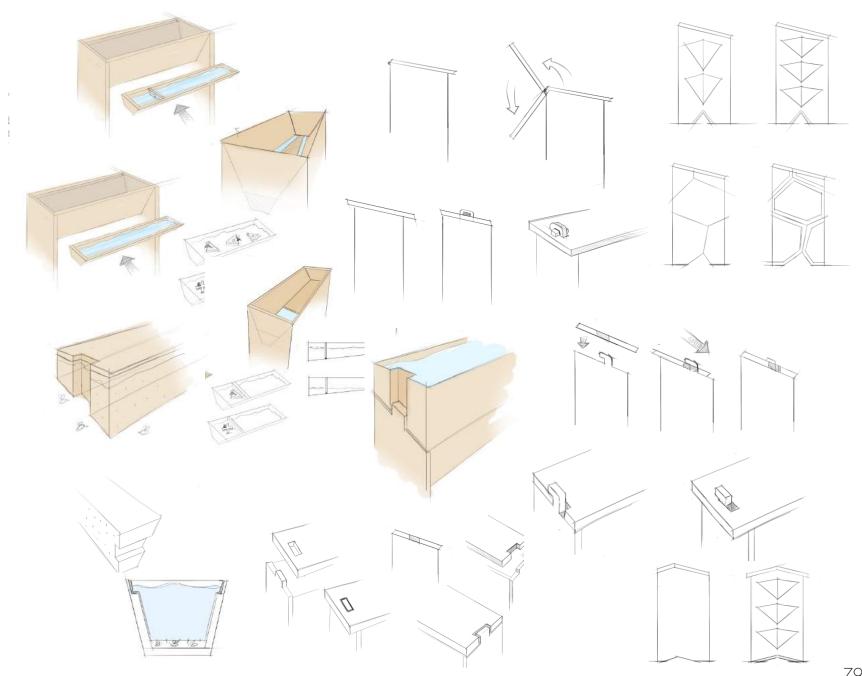


### PROS

-interesting aesthetic, utilizes "plank" walls for storage and plants AREAS TO IMPROVE

- can't use acrylic "window" for heat and health of bees, need feeder, angled roof, and thoughts for "wintering" hive

# VARIATIONS ON DIRECTION



# PROTOTYPE TESTING

Tested different components of the hive, checking for errors and successes in design: which way (from previous concepts) to feed bees (integrated drip feeder chosen), aesthetic preference of pockets (3 and 1), roof (decided to add hinges and handle).







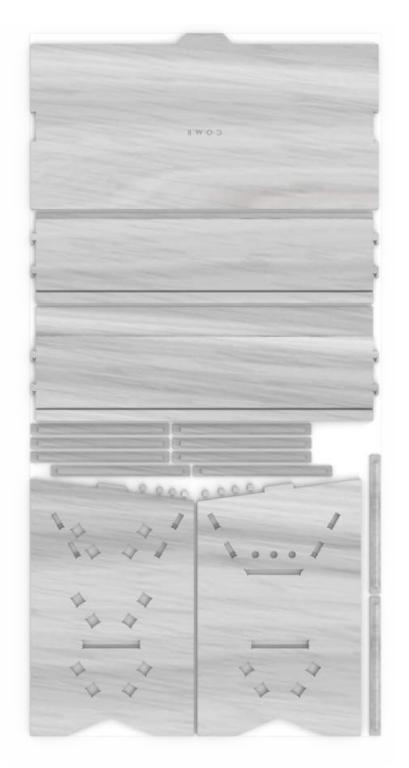


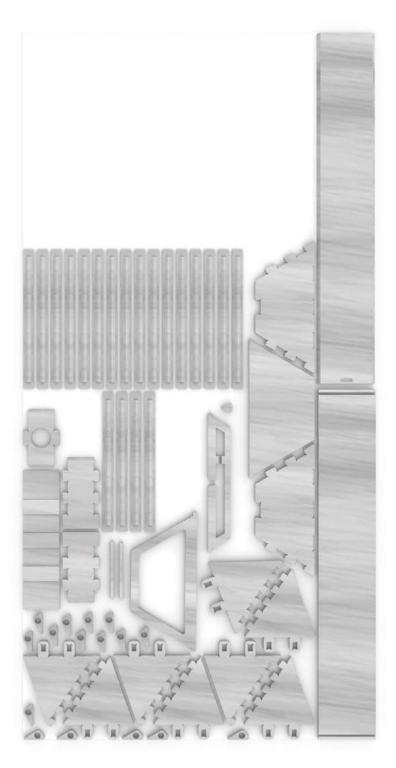


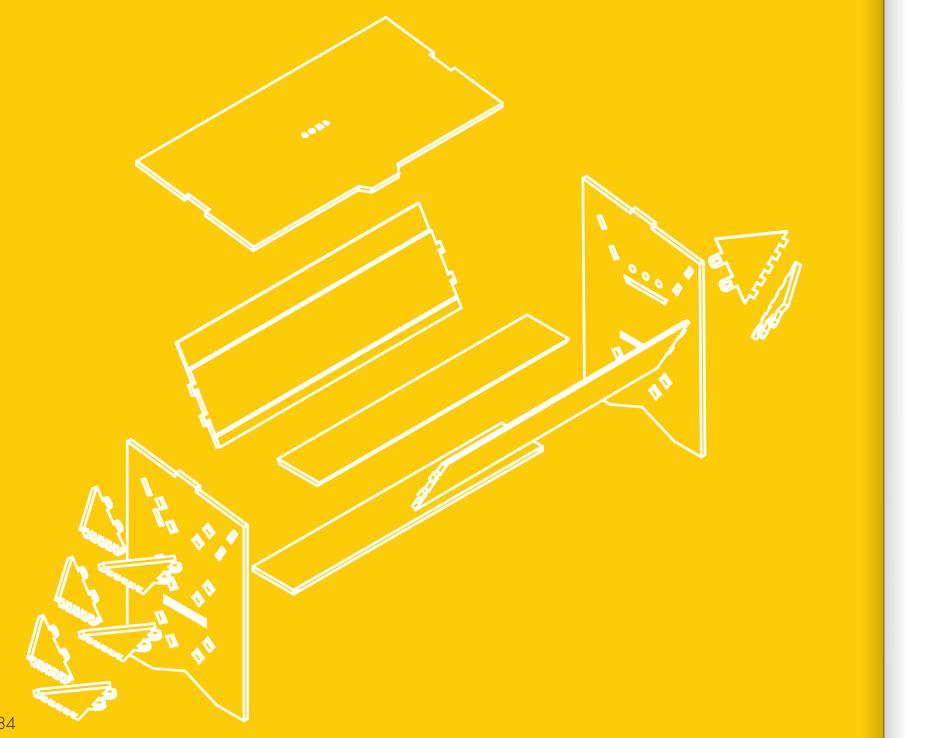
### CNC MILL LAYOUT

Just 2 sheets of 3/4" (.71inch) CARB 2 (emission/formaldehyde free) plywood is needed to make the COMB HIVE.

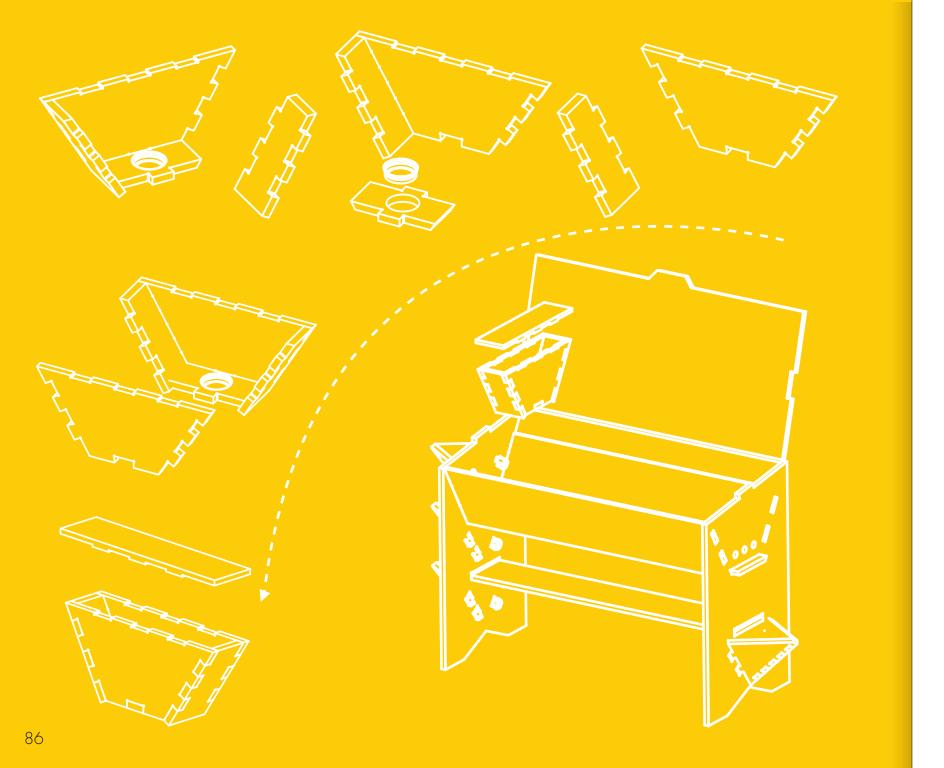
COMB HIVE was designed on two sheets of plywood to incorporate all of the features of COMB HIVe. The design prevents swarming (minimum of 40" interior length), incorporates aesthetic and functional "pockets", includes all top bars, includes sugar water feeder, and is built at an ergonomic height that also prevents rodents from entering the hive.

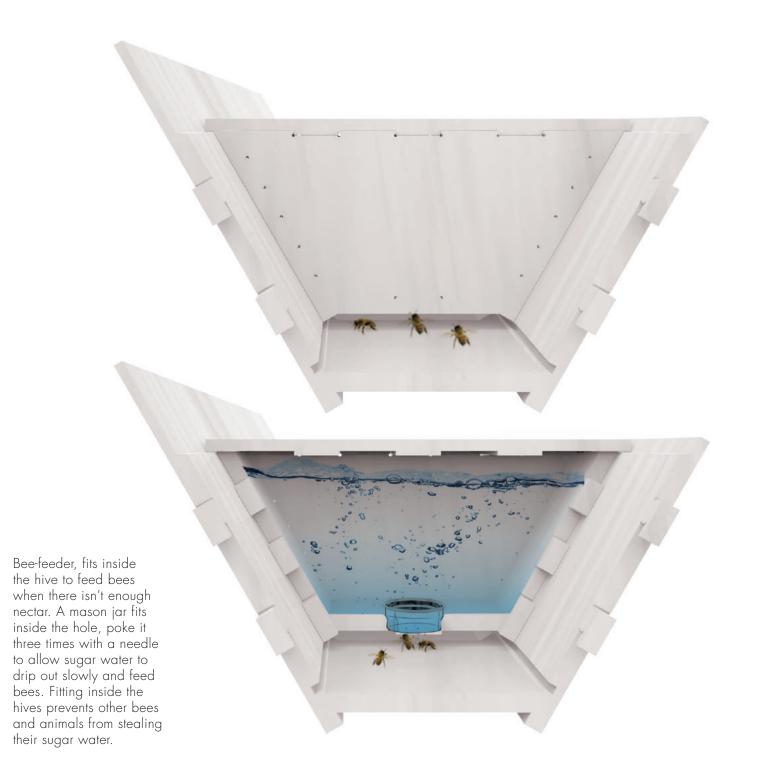








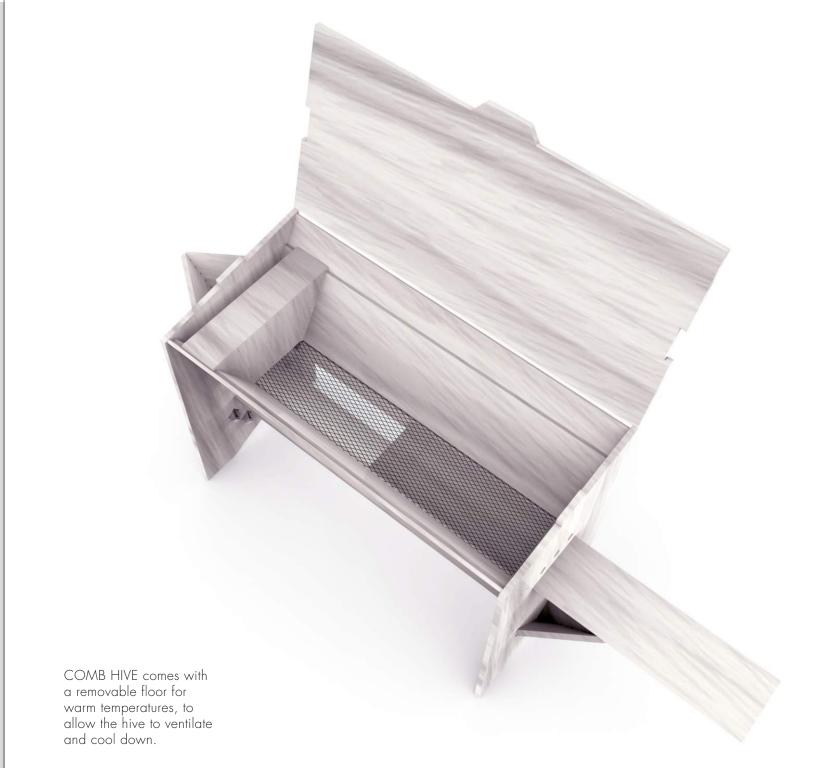














### I WOULD LIKE TO THANK...

All the beekeepers who shared their knowledge and feedback and lit my passion for bees.

My past employers who have greatly influenced me in design and in life.

UCID16, these past 5 years would not have been the same, and I wont forget the happy and painful memories.

My sisters and brother-in-laws, who always support me and think of me when they see something related to the design world.

Last but not least my parents who have helped me more than anyone else, supported me and have been my biggest fans, I love you.

